

VERSION NO. 03	PAGE NO. Page 1 of 0	ISSUE DATE 06/10/14	ISSUED BY Balbir Boparai	DEPARTMENT
<b>Midland Chilled Foods Ltd Specification.</b>				

Specification Document Control		
<b>PRODUCT NAME:</b>	Sliced 100% Pork	
<b>PRODUCT CODE AND WEIGHT:</b>	Z401M	125g
	Z401H	227g
	Z401L	454g
	Z401	500g
	Z401K	1Kg
	Z401A	3mm x 1Kg
	Z401AB	2 Slices - Various
	Z401W	10 Slices - Barn
	Z4015	10 x 50g Slices
	Z4018	10 x 80g Slices

Issue Date	Revision No.	Supersedes Specification dated	Issued By	Amendments Made
17.05.2010	01		Gemma Wood	
05.01.2011	02	17.05.2010	Stacey Dean	Change of specification format.
06.10.2014	03	05.01.2011	Balbir Boparai	Update and amendment of spec

SUPPLIER INFORMATION
<p>Midland Chilled Foods Ltd/ Midland Pie Products Stringes Lane Willenhall West Midlands WV13 1LX</p>
<p><b>Main Office Tel No:</b> 01902 366004 (24hrs)</p>
<p><b>Main Office Fax No:</b> 01902 634598</p>
<p><b>Technical Department :</b> Eddie Greaves <b>Email:</b> <a href="mailto:eddie.greaves@midlandchilled.co.uk">eddie.greaves@midlandchilled.co.uk</a></p>
<p><b>Specification Technologist:</b> Balbir Boparai <b>Email:</b> <a href="mailto:balbir.boparai@midlandchilled.co.uk">balbir.boparai@midlandchilled.co.uk</a></p>

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<b>INGREDIENT INFORMATION</b>																	
PRODUCT TITLE:	<b>Sliced 100% Pork</b>																
DESCRIPTION OF PRODUCT:	<b>Slices of cooked pork leg with no added water</b>																
EEC SITE CODE:	<b>WL006P</b>																
PRODUCT SHELF LIFE	<b>P +18 Days</b>																
INGREDIENT DECLARATION:	Pork (100%)  Allergy Advice: No Allergens present.  Although every care has been taken to remove all bones, some small bones may remain.																
NUTRITIONAL INFORMATION: Source: Analytical  Values quoted should be used for guidance purposes only.  McCance & Widdowson's The Composition of Foods Sixth Summary Edition	<table border="1" style="width: 100%;"> <thead> <tr> <th style="width: 60%;">Typical Values</th> <th style="width: 40%;">Per 100g</th> </tr> </thead> <tbody> <tr> <td>Energy</td> <td>903kJ/ 215kcal</td> </tr> <tr> <td>Fat</td> <td>10g</td> </tr> <tr> <td style="text-align: right;">Of which saturates</td> <td>3.6g</td> </tr> <tr> <td>Carbohydrates</td> <td>0g</td> </tr> <tr> <td style="text-align: right;">Of which sugars</td> <td>0g</td> </tr> <tr> <td>Protein</td> <td>31g</td> </tr> <tr> <td>Salt</td> <td>1.8g</td> </tr> </tbody> </table>	Typical Values	Per 100g	Energy	903kJ/ 215kcal	Fat	10g	Of which saturates	3.6g	Carbohydrates	0g	Of which sugars	0g	Protein	31g	Salt	1.8g
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DATE CODING INFORMATION:	<b>Use By DD.MM.YY</b>																
BARCODE:	Z401M	501694402951 4															
	Z401H	501694402928 4															
	Z401L	501694402950 7															
	Z401	501694402946 0															
	Z401K	501694402949 1															
	Z401A	501694402947 7															
	Z401AB	501694404248 3															
	Z401W	501694404047 2															
	Z4015	501694404564 4															
	Z4018	501694404565 1															
INSTRUCTIONS FOR USE:	<b>Ready to eat Use within 72hrs of opening</b>																
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	<b>Keep Refrigerated At Or Below 5°C</b>																

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RECIPE INFORMATION				
Ingredient	Supplier	Weight (g)	%	Country Of Origin
Pork	<b>Confidential</b>	Various	100	EU

FINISHED PACK INFORMATION	
PACK WEIGHTS	50g, 80g, 125g, 227g, 454g, 500g & 1Kg 2 Slices – Various weights 10 Slices – Various weights

PRIMARY CONTACT PACKAGING
Heat-Seal Shrink Bag
Modified Atmosphere Packaging – Black Polypropylene Tray & Clear Polypropylene film Label & Batch Code
Heat-Seal Vacuum Packed Bag - Clear/Gold bag. Label & Batch Code

SECONDARY PACKAGING
Cardboard Outer Casing

<b>MICROBIOLOGICAL CRITERIA</b>
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Tests	Target	Acceptable
T.V.C	<1,000	<10,000
E. coli	<10	<20
Staphylococcus aureus	<10	<20
Clostridium Perfringens	<10	<10
Listeria spp in 25g	Not Detected	Not Detected
Salmonella in 25g	Not Detected	Not Detected

ORGANOLEPTIC & PHYSICAL PROPERTIES	
<b>FLAVOUR</b>	Typical of cooked pork leg meat
<b>TEXTURE</b>	Firm smooth pork, neither tough or too soft
<b>APPEARANCE</b>	White slices of pork free from bones, heavy fatty deposits, bloodspots and/or gristle
<b>ODOUR</b>	Typical of cooked pork leg meat

FREE FROM / SUITABILITY INFORMATION:

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The Product & Ingredients Used to Manufacture The Product Are:	Delete As Applicable	Comments
Free from Milk or Milk Derivatives	YES	
Free from Lactose	YES	
Free from Egg and Egg Derivatives	YES	
Free from Animal Products	NO	Pork
Free form Gelatine	YES	
Free from Rennet	YES	
Free from Beef & Beef Bi-products	YES	
Free from Offal	YES	
Free from Bovine Collagen & Protein Extracts	YES	
Free from Beef Fat & Suet	YES	
Free from Beef Stock and Extracts	YES	
Free from MRM (Mechanically Recovered Meat)	YES	
Free from Pork & Pork Products	NO	Pork
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES	
Free from BHA / BHT	YES	
Free form Azo Colours and Coal Tar Dyes	YES	
Free from Wheat & Wheat Derivatives	YES	
Free from Barley	YES	
Free from Oats spelt	YES	
Free from Rye	YES	
Free from Karmut	YES	
Free from Lupin & Lupin Derivatives	YES	
Free from Hybrid Strains	YES	
Free from Gluten	YES	
Free from Glutamates e.g. MSG	YES	
Free from Benzoates	YES	
Free from Sulphites	YES	
Free from Nuts, Nut Oils & Nut Derivatives	YES	
Free from Sesame Seeds and Derivatives	YES	
Free from Soya and Soya Derivatives	YES	
Free from Maize and Maize Derivatives	YES	
Free from Hydrogenated Vegetable Protein or Derivatives	YES	
Free from Fruit & Fruit Derivatives	YES	
Free from Vegetable & Vegetable Derivatives	YES	
Free from Yeast & Yeast Derivatives	YES	
Free from Garlic	YES	
Free from Honey	YES	
Free from Shellac	YES	
Free from Aspartame	YES	
Free from Celery / Celeriac	YES	
Free from Mustard	YES	
Free from Latex	YES	
Free from Artificial Colours	YES	
Free from Artificial Flavours	YES	
Free from Natural Colours	YES	
Free from Natural Flavours	YES	
Free from Added Salt	YES	
Free from Added Sugar	YES	
Free from Additives	YES	
Free from Irradiated Foodstuffs	YES	
Free from Genetically Modified Organisms	YES	

**Is the Product Suitable For:**

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<b>Suitable for Vegetarians</b>		<b>NO</b>	
<b>Suitable for Ova Lacto Vegetarians</b>		<b>NO</b>	
<b>Suitable for Vegans</b>		<b>NO</b>	
<b>Suitable for Coeliacs</b>	<b>YES</b>		
<b>Suitable for Lactose Intolerance</b>	<b>YES</b>		
<b>Suitable for Halal</b>		<b>NO</b>	
<b>Suitable for Kosher</b>		<b>NO</b>	
<b>Suitable for Organic</b>		<b>NO</b>	
<b>Suitable for Nut Allergy Suffers</b>		<b>NO</b>	

**LEGAL DECLARATION / WARRANTY**

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Midland Chilled Foods Ltd.

This product, packaging and production factory comply with current U.K and E.U. regulations/legislation and relevant codes of practice.

The packaging materials comply with all current U.K and E.U regulations/legislation relating to materials and articles in contact with food.

This specification is to remain the property of Midland Chilled Foods Ltd and is not to be shown to any unauthorised party.

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**SPECIFICATION AND WARRANTY AGREED**

MIDLAND CHILLED FOODS LTD

.....*Balbir Boparai*.....SPECIFICATION TECHNOLOGIST

.....06/10/2014.....DATE

FOR SUPPLIER

.....NAME

.....SIGNATURE

.....POSITION

..... DATE

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