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Manchester Rusk Company Ltd
Flava House
Beta Court
Harper Road
Sharston
Manchester M22 4XR
Tel: 0161 945 3579

SECTION 1: CONTACT DETAILS

ADDRESS

Manchester Rusk Company Ltd
Flava House
Beta Court
Harper Road
Sharston
Manchester
M22 4XR

TELEPHONE

0161 945 3579

FAX

0161 946 0299

TECHNICAL CONTACT

NAME: Clare Joyson

TITLE: QA Supervisor

SALES CONTACT

NAME: Andy Williams

TITLE: National Account Manager

SECTION 2: PRODUCT TITLE

Product Name: Burger Seasoning 100/29

Product code: 14467

Issue Date: 28.06.12

Version Number: 01

Reason For Issue: New Format and added Sodium Ascorbate

Weight: 227g

Physical Properties

Appearance: A sandy coloured powder

Aroma: Savoury with spice notes


Flavour: Savoury with spice notes

SECTION 3: PRODUCT LEGAL DESCRIPTOR

Burger Seasoning

SECTION 4: LEGAL REQUIREMENTS

HEALTH MARK: NA

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QUID REQUIREMENTS: No

COUNTRY OF ORIGIN: UK

PACK WEIGHT: 227g

AVERAGE WEIGHT: 227g

SECTION 5: HAZARD WARNINGS

Contains: Soya, Sulphur Dioxide


This product is made in a factory that also uses Gluten, Egg, Celery, Mustard and although allergen controls are in place the product may still contain traces of these allergens due to processing constraints

No Nuts, Crustaceans/Molluscs or Fish are used on site

SECTION 6: INGREDIENT DECLARATION

Dextrose, Savoury Flavour Seasoning (Soya), Salt, Flavour Enhancer (Monosodium Glutamate), Maltodextrin, Dried Onion, Preservative (Sodium Metabisulphite), Dried Garlic, Antioxidant (Sodium Ascorbate), Natural Flavouring.

Ingredients	% Wt Range	Country of Origin
Dextrose	<34	Germany, Italy, Bulgaria
Savoury Flavour Seasoning (Soya)	<29	Brazil, EU, UK, Holland, France
Salt (Sodium Hexacyanoferrate E535 0.1%)	<18	UK
Flavour Enhancer (Monosodium Glutamate)	<7	Indonesia
Maltodextrin	<6	Slovakia, France
Dried Onion	<3	China
Preservative (Sodium Metabisulphite)	<3	Italy
Dried Garlic (Powder)	<3	China
Antioxidant (Sodium Ascorbate)	<1	China
Natural Flavouring	<0.5	UK, India, Indonesia, Spain
Rapeseed Oil (Processing Aid)	<2	UK, France, Holland

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Silicone Dioxide (Processing Aid)	<0.3	Germany
Additive	E Number	Function in product
Monosodium Glutamate	E621	Flavour Enhancer
Sodium Metabisulphite	E223	Preservative
Sodium Ascorbate	E301	Antioxidant
Sodium Hexacyanoferrate	E535	Anti Caking Agent in Salt
Silicone Dioxide	E551	Processing Aid

Comments:

MRC are members of Valid IT

All herbs and spices are heat treated

SECTION 7: NUTRITIONAL INFORMATION

Typical Values per 100g

Energy (kJ)	929kJ
Energy (kcal)	225kcal
Protein	9.9g
Carbohydrate	47.3g
of which sugars	36.6g
Fat	0.8g
of which saturates	0.1g
Fibre	0.2g
Salt	30.75g
Sodium	12.3g


Comments: As calculated by Nutricalc

SECTION 8: SHELF LIFE

AMBIENT: 9 Months


CHILLED: NA

FROZEN: NA

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SECTION 9: FREE FROM DATA		
CONTAINS:	PRESENT (Y/N)	COMMENTS
Additives	Y	E621, E223, E301, E535, E551
Artificial Flavourings	N	
Natural Flavourings	Y	
Preservatives	Y	Sodium Metabisulphite
Artificial Preservatives	Y	Sodium Metabisulphite
Natural Colours	N	
Artificial Colours	N	
MSG	Y	MSG, Savoury flavour Seasoning
BHT/BHA	N	
Sweeteners	N	
Hydrolysed Vegetable Protein	N	
Wheat & Wheat Derivatives	N	
Rye/Oats/Barley/Spelt/Kamut	N	
Maize & Maize Derivatives	Y	Dextrose, Maltodextrin, Savoury flavour Seasoning, Sodium Ascorbate
Soya & Soya Derivatives	Y	Savoury flavour Seasoning
Genetically Modified Ingredients	N	
Nuts & Peanuts	N	
Nut & Peanut Derivatives excl. Oil	N	
Nut & Peanut Oil	N	
Sesame Seeds	N	
Seed Derivatives excl. Oil	N	
Seed Oil	Y	Rapeseed Oil (Processing Aid)
Pine Nuts / Kernels	N	
Yeast	N	
Mustard / Mustard Seeds / Mustard Derivatives	N	
Celery / Celeriac	N	
Kiwi Fruit	N	

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Milk and Milk Derivatives	N	
Molluscs	N	
Lupin	N	
Sulphur Dioxide/Sulphites (ppm)	N	
Animal Products: Dairy	N	
Animal Products: Eggs	N	
Animal Products: Shellfish	N	
Animal Products: Fish (Other)	N	
Animal Products: Beef & Derivatives	N	
Animal Products: Pork	N	
Animal Products: Lamb	N	
Animal products: Poultry	N	
Animal products: Other	N	
SUITABLE FOR:		
Vegetarians	Y	
Vegans	Y	
Coeliacs	Y	
Lactose Intolerant	Y	

SECTION 10: MICROBIOLOGICAL STANDARDS	
TEST	MAXIMUM
TVC	< 100,000 cfu/g
<i>YEAST & MOULDS</i>	< 1000 cfu/g
<i>ENTEROBACTERIACEAE</i>	< 100 cfu/g
<i>ESHERICHIA COLI</i>	< 10 cfu/g
<i>SALMONELLA</i>	Absent in 25g

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<i>STAPH AUREUS</i>	< 20 cfu/g
<i>BACILLUS CEREUS</i>	< 100 cfu/g

SECTION 11: DIRECTIONS FOR USE

Use at 3% with a minimum of 4% rusk to 93% meat.

SECTION 12: STORAGE INSTRUCTIONS

Ambient storage in a cool, dry place in the packaging specified

SECTION 13: ANALYTICAL DATA


Nitrate content:	<1PPM
Taste Test	As Specification Parameters
Appearance & Odour	As Specification Parameters
Sieve Test	Sieve intact

SECTION 14: QUALITY PARAMETERS

PARAMETER	MIN	MAX
Batch ingredient weights	As per batching record	NA
Sensory Analysis	Per batch	NA

SECTION 15: PROCESS FLOW

Intake of Raw Materials
Storage of Raw Materials
Batching of Ingredients
Sieve CCP
Packing


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Labelling & Coding
Metal Detection CCP
Palletisation

SECTION 16: QUALITY CHECKS		
CHECK	FREQUENCY	PARAMETERS
Weights	Per Pack	Fill weights to specification
Coding	Start of run & every 30 minutes	Clear, legible, correct
Seal	Start of run & every 30 minutes	Intact & clean
Metal Detection	Start and end of run	4mm Fe, 5mm Non Fe, 6mm SS

SECTION 17: PACKAGING STANDARDS
Inner Packaging Description: MRC logo laminate Inner Barcode: NA
Outer Packaging Description: 40 Sachets in 25kg Corrugated Cardboard Case. Outer Barcode: NA Coding Details: (day) (month) (year) (batch)

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(Day) is denoted by the first 2 numbers
(Month) is denoted by the second 2 numbers
(Year) is denoted by the last number of year
(Batch) is denoted by the number of the actual batch on the production day

Pallet Details: Wooden Pallet


Cases Per Layer: 10

Layers Per Pallet: 4

Cases Per Pallet: 40

SECTION 18: HEALTH AND SAFETY DATA

PRODUCT DIGESTED	This product is designed for human consumption, and is safe when used at recommended levels. In the case of excessive ingestion, give patient water to drink and rest. If discomfort persists, seek medical advice
SKIN CONTACT	Normal standard of hygiene and regular washing with water should prevent irritation; avoid prolonged contact with lips and tender parts of the body. Medical attention should be obtained in cases of sensitisation
EYE CONTACT	Avoid contact with eyes. Irrigate immediately with water and seek medical advice if discomfort persists
PRODUCT INHALED	Dust masks should be worn if the product is found to be irritating. In the case of inhalation remove casualty from exposure, rest and keep warm. In severe cases seek medical attention.
SPILLAGE	Sweep up and dispose of with non-hazardous wastes. Small spillages may be washed to drain with cold water. Consult local authorities when disposing of large quantities.
FIRE	Avoid production of dust. Fires should be controlled by

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	water spray, rather than by main jets, to avoid generating explosive dust clouds.
STORAGE PRECAUTIONS	Original sealed containers should be stored in a cool dry place
HANDLING PRECAUTIONS	All MRC products should be used in a well-ventilated area. Operators should observe normal good house keeping precautions. Goggles, gloves and dust masks may be required when exposed to prolonged handling

SECTION 19: APPROVAL	
FOR MRC  Signed Position QA Supervisor Date 28/06/12	FOR CUSTOMER Signed Position Date

The contents of this specification are the sole property of Manchester Rusk Company Ltd, prior written confirmation must be obtained from Manchester Rusk Company Ltd before any information contained within the specification is supplied to a 3rd party.

If a signed copy of the specification is not returned within 6 weeks of the date of the specification, Manchester Rusk Company Ltd will assume implicit acceptance of the specification and its contents.

SECTION 20: LIST OF AMENDMENTS			
DATE	ISSUE NUMBER	REASON FOR ISSUE	APPROVED BY
28/06/12	1	New Format and added Sodium Ascorbate	C Joynton