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 <h2 style="margin: 0;">Midland Chilled Foods Ltd Specification.</h2>				

Specification Document Control		
PRODUCT NAME:	Sliced 100% Ham (Gammon)	
PRODUCT CODE AND WEIGHT:	Z203Y	100g
	Z203M	125g
	Z203X	150g
	Z203H	227g
	Z203Q	250g
	Z203A	300g
	Z203L	454g
	Z203	500g
	Z203K	1Kg
	Z203KG	1Kg Gas Flush
	Z203J	500g Vac Pack
	Z203JK	1Kg Vac Pack
	Z203AB	5 Slices – Various
Z203AC	2 Slices - Various	

Issue Date	Revision No.	Supersedes Specification dated	Issued By	Amendments Made
04.11.2010	01		Stacey Dean	
26.01.2011	02	04.11.2010	Stacey Dean	Updated specification format.
09.06.2011	03	26.01.2011	Gemma Wood	General update.
03.10.2014	04	09.06.2011	Balbir Boparai	Update and amendment of spec

SUPPLIER INFORMATION

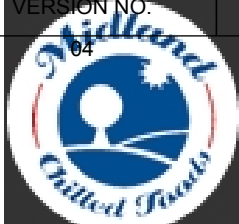
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<p>Midland Chilled Foods Ltd/ Midland Pie Products Stringes Lane Willenhall West Midlands WV13 1LX</p>
<p>Main Office Tel No: 01902 366004 (24hrs)</p>
<p>Main Office Fax No: 01902 634598</p>
<p>Technical Department : Eddie Greaves Email: eddie.greaves@midlandchilled.co.uk</p>
<p>Specification Technologist: Balbir Boparai Email: balbir.boparai@midlandchilled.co.uk</p>


INGREDIENT INFORMATION	
PRODUCT TITLE:	Sliced 100% Gammon Ham

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DESCRIPTION OF PRODUCT:	Sliced formed cooked boneless, rindless cured leg of pork	
EEC SITE CODE:	WL006P	
PRODUCT SHELF LIFE	P+18 Days	
INGREDIENT DECLARATION:	<p>Pork Leg, Salt, Dextrose, Emulsifiers: E451, E450, Antioxidant: E301, Preservative: E250</p> <p>Allergens Advice: No Allergens present.</p> <p>Although every care has been taken to remove all bones, some small bones may remain.</p> <p>Made with 101g of Pork per 100g of finished product</p>	
NUTRITIONAL INFORMATION: Source: Nutricalc McCance & Widdowson's The Composition of Foods Sixth Summary Edition Values quoted should be used for guidance purposes only. NOTE: The information stated is given in good faith and is based upon the product formulation and data provided by raw material suppliers. Whilst we make every effort to obtain assurances from our suppliers regarding the nutritional data supplied, manufacturers and/or suppliers do not always test their materials to obtain nutritional data and therefore will not always provide absolute value.	Typical Values	Per 100g
	Energy	851kJ/ 204 kcal
	Fat	12g
	Of which saturates	4.1g
	Carbohydrates	1.0g
	Of which sugars	0g
	Protein	23g
	Salt	3.0g
	DATE CODING INFORMATION:	Use By DD.MM.YY
BARCODE:	Z203Y	501694406322 8
	Z203M	501694402820 3
	Z203X	501694402821 0
	Z203H	501694402816 6
	Z203Q	501694403427 3
	Z203A	501694402815 9

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	Z203L	501694402819 7
	Z203	501694402814 2
	Z203K	501694402817 3
	Z203KG	501694402818 0
	Z203J	501694403781 6
	Z203JK	501694403783 0
	Z203AB	501694404244 5
	Z203AC	501694404245 2
INSTRUCTIONS FOR USE:	Ready to eat Use within 72hrs of opening	
STORAGE CONDITIONS / TEMPERATURE PARAMETERS:	Keep Refrigerated At Or Below 5°C	

RECIPE INFORMATION				
Ingredient	Supplier	Weight (g)	%	Country Of Origin
Gammon Ham		Various	100	EU
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FINISHED PACK INFORMATION	
PACK WEIGHTS	100g, 125g, 150g, 227g, 250g, 300g, 454g, 500g, 1Kg 2 Slices – Various weights 5 Slices – Various weights


PRIMARY CONTACT PACKAGING	
Heat-Seal Shrink Bag	
Modified Atmosphere Packaging – Black Polypropylene Tray & Clear Polypropylene film Label & Batch Code	
Heat-Seal Vacuum Packed Bag - Clear/Gold bag. Label & Batch Code	

SECONDARY PACKAGING	
Cardboard Outer Casing	

MICROBIOLOGICAL CRITERIA			
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Tests	Target	Acceptable
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T.V.C	<1,000	<10,000
E. coli	<10	<20
Staphylococcus aureus	<10	<20
Clostridium Perfringens	<10	<10
Listeria spp in 25g	Not Detected	Not Detected
Salmonella in 25g	Not Detected	Not Detected

ORGANOLEPTIC & PHYSICAL PROPERTIES	
FLAVOUR	Typical of cooked pork leg meat
TEXTURE	Firm smooth ham, not rubbery or too soft
APPEARANCE	Pink sliced ham free from bones, heavy fatty deposits, bloodspots and/or gristle
ODOUR	Typical of cooked pork leg meat

FREE FROM / SUITABILITY INFORMATION:

The Product & Ingredients Used to Manufacture The Product	Delete As	Comments
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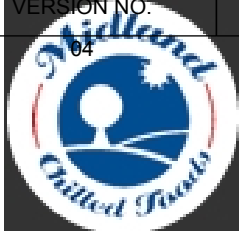
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Are:	Applicable	
Free from Milk or Milk Derivatives	YES	
Free from Lactose	YES	
Free from Egg and Egg Derivatives	YES	
Free from Animal Products	NO	Pork Leg.
Free from Gelatine	YES	
Free from Rennet	YES	
Free from Beef & Beef Bi-products	YES	
Free from Offal	YES	
Free from Bovine Collagen & Protein Extracts	YES	
Free from Beef Fat & Suet	YES	
Free from Beef Stock and Extracts	YES	
Free from MRM (Mechanically Recovered Meat)	YES	
Free from Pork & Pork Products	NO	Pork Leg.
Free from Fish, Crustaceans, Molluscs and their Derivatives	YES	
Free from BHA / BHT	YES	
Free from Azo Colours and Coal Tar Dyes	YES	
Free from Wheat & Wheat Derivatives	YES	
Free from Barley	YES	
Free from Oats spelt	YES	
Free from Rye	YES	
Free from Karmut	YES	
Free from Lupin & Lupin Derivatives	YES	
Free from Hybrid Strains	YES	
Free from Gluten	YES	
Free from Glutamates e.g. MSG	YES	
Free from Benzoates	YES	
Free from Sulphites	YES	
Free from Nuts, Nut Oils & Nut Derivatives	YES	
Free from Sesame Seeds and Derivatives	YES	
Free from Soya and Soya Derivatives	YES	
Free from Maize and Maize Derivatives	YES	
Free from Hydrogenated Vegetable Protein or Derivatives	YES	
Free from Fruit & Fruit Derivatives	YES	
Free from Vegetable & Vegetable Derivatives	YES	
Free from Yeast & Yeast Derivatives	YES	
Free from Garlic	YES	
Free from Honey	YES	
Free from Shellac	YES	
Free from Aspartame	YES	
Free from Celery / Celeriac	YES	
Free from Mustard	YES	
Free from Latex	YES	
Free from Artificial Colours	YES	
Free from Artificial Flavours	YES	
Free from Natural Colours	YES	
Free from Natural Flavours	YES	
Free from Added Salt	NO	
Free from Added Sugar	NO	
Free from Additives	NO	Emulsifier: E451, E450, Preservative: E250, Antioxidant: E301.
Free from Irradiated Foodstuffs	YES	

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Free from Genetically Modified Organisms	YES		
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Is the Product Suitable For:			
Suitable for Vegetarians		NO	
Suitable for Ova Lacto Vegetarians		NO	
Suitable for Vegans		NO	
Suitable for Coeliacs	YES		
Suitable for Lactose Intolerance	YES		
Suitable for Halal		NO	
Suitable for Kosher		NO	
Suitable for Organic		NO	
Suitable for Nut Allergy Suffers		NO	Although Nuts are not directly handled on site we are unable to guarantee that all products are nut free.

LEGAL DECLARATION / WARRANTY

Under the agreement no changes may be made to this ingredient specification without prior notification and agreement with Midland Chilled Foods Ltd.

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This product, packaging and production factory comply with current U.K and E.U. regulations/legislation and relevant codes of practice.

The packaging materials comply with all current U.K and E.U regulations/legislation relating to materials and articles in contact with food.

This specification is to remain the property of Midland Chilled Foods Ltd and is not to be shown to any unauthorised party.

SPECIFICATION AND WARRANTY AGREED

MIDLAND CHILLED FOODS LTD

.....*Balbir Boparai*.....SPECIFICATIONS TECHNOLOGIST

.....03/10/2014.....DATE

FOR SUPPLIER

.....NAME

.....SIGNATURE

.....POSITION

..... DATE

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